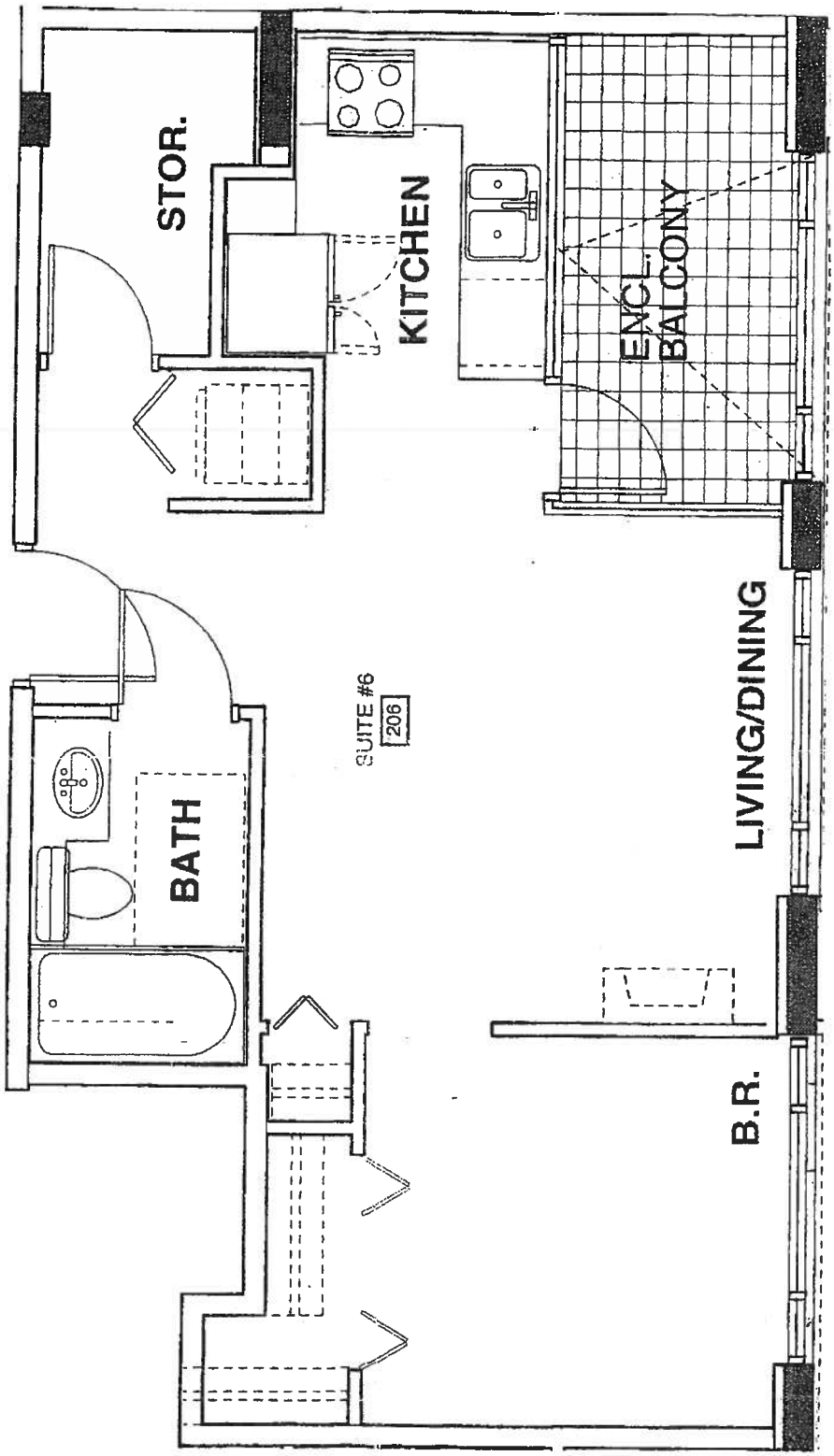


515